



**Moisturizing Lipstick8**

**Formulation: FL500**

This Moisturizing lipstick features excellent payoff, coverage and barrier properties.

<b><u>Phase</u></b>	<b><u>Ingredient</u></b>	<b><u>INCI Name</u></b>	<b><u>%w/w</u></b>
<b>Part A</b>	Siliconyl Beeswax (Koster Keunen)	Dimethicone Copolyol Beeswax	10.00
	Candelilla Wax	Candelilla (Euphorbia Cerifera) Wax	8.00
	Carnauba Wax	Carnauba (Copernicia Cerifera) Wax	2.00
	Ozokerite 1477 (Ross)	Ozokerite	1.00
	<b>Silwax F (Siltech)</b>	<b>Dimethiconol Fluoroalcohol Dilinoleic Acid</b>	5.00
	<b>Silube 84 (Siltech)</b>	<b>Dimethicone</b>	2.00
	<b>Silube 89 (Siltech)</b>	<b>Dimethicone</b>	2.00
	<b>Siltech CE-2000 (Siltech)</b>	<b>Octyldodecyl Citrate</b>	5.00
	<b>Propylparaben</b>	<b>Propylparaben</b>	0.20
	<b>Part B</b>	Castor Oil	Castor (Ricinus Communis Oil)
Oxynex K (Rona/EM Industries)		PEG-8 (and) Tocopherol (and) Ascorbyl (and) Palmitate (and) Ascorbic Acid (and) Citric Acid	0.01
Red Iron Oxide SAT-R-338075 (US Cosmetics)		Iron Oxides (and) Dimethicone	10.00
TiO2 SI-UFTR-Z (US Cosmetics)		Titanium Dioxide (and) Methicone	10.00
<b>Part C</b>	Timiron Starlight Gold (Rona/EM Industries)	Mica (and) Titanium Dioxide	<u>1.00</u>
			<b><u>100.00</u></b>

**Procedure:**

1. Mix Phase A to uniformity while heating to 85°C.
2. Add pre-milled Phase B, maintaining temperature and mixing to uniformity.
3. Add Phase C, mix to uniformity. Maintain mixing and cool to 75°C.
4. Maintain pigment suspension and pour into molds.

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